



**DESIGN 911**  
Centre for Porsche

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INSTALLATION INSTRUCTIONS



# Wheel Arch Back Date Kit

What this bundle includes (please note that some parts are optional and this can be costumed to what you require) -

- FRONT WING / FENDER X2

- WING FLARE FRONT, RS/SINGER LOOK X2

We have teamed up with one of our suppliers Dansk, who supply exclusive high quality spare parts and accessories. We have put together a kit for your Porsche, along with the instructions so you are able to fit it yourself. Please ensure you have the necessary equipment before you proceed to install.

1 x 90150303223GRV - Front Wing

1 x 90150303123GRV - Front Wing

1 x 93050330799/1 - Wing flare, front, RS/Singer look, for cutting off and welding on.

1 x 93050330899/1 - Wing flare, front, RS/Singer look, for cutting off and welding on.





# Wheel Arch Back Date Kit

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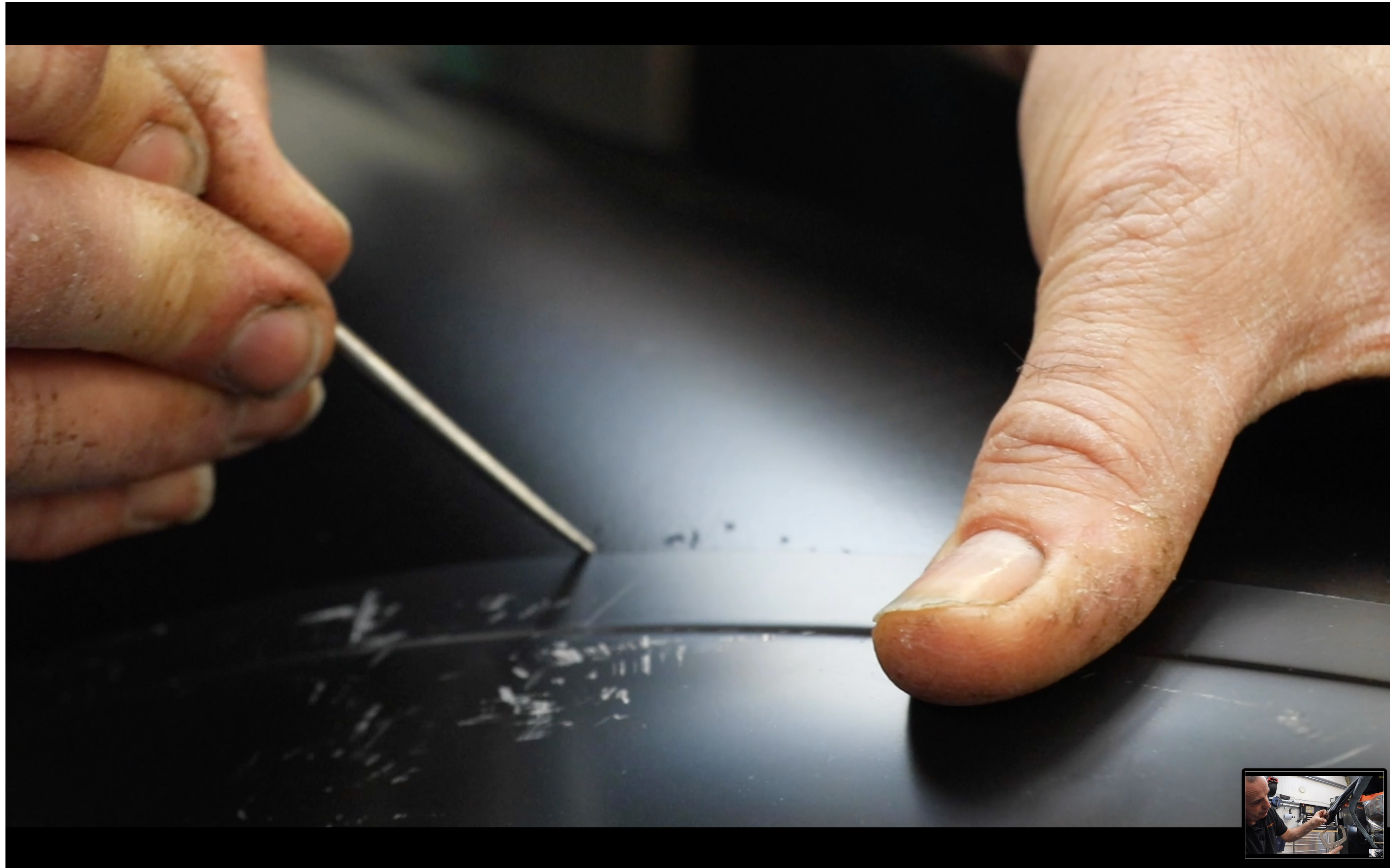
Align the wheel arch so it lines up with the original arch and lower sections.

Clamp arch to original wing again, making sure to line up correctly.



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Scribe around the outside of the new arch.



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Measure recessed lip on edge of arch, in this case 15mm.



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Remove the wheel arch, deduct 3mm from arch measurement and scribe inside previous line.



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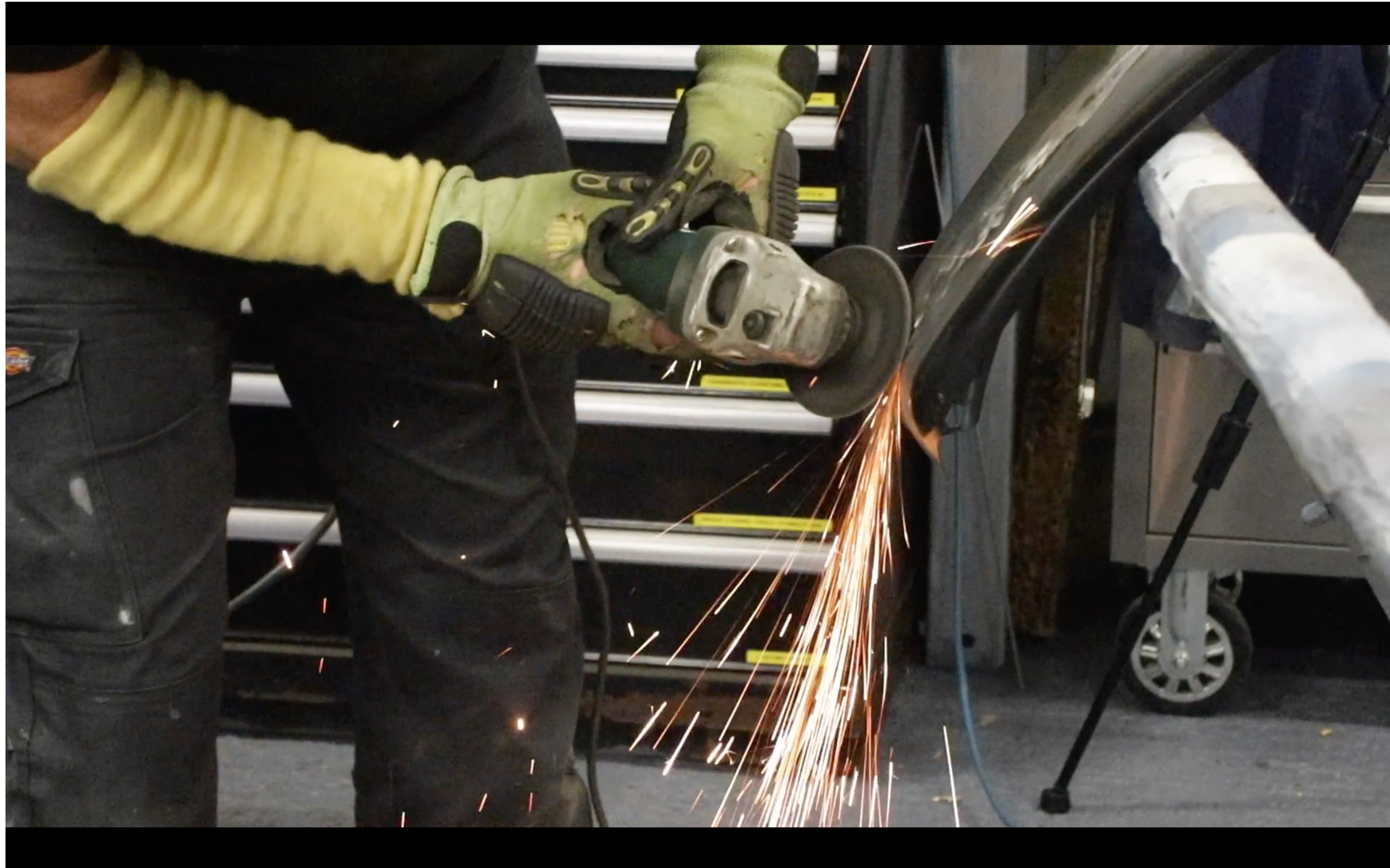


Now cut inside line using appropriate cutting tool, and correct PPE.



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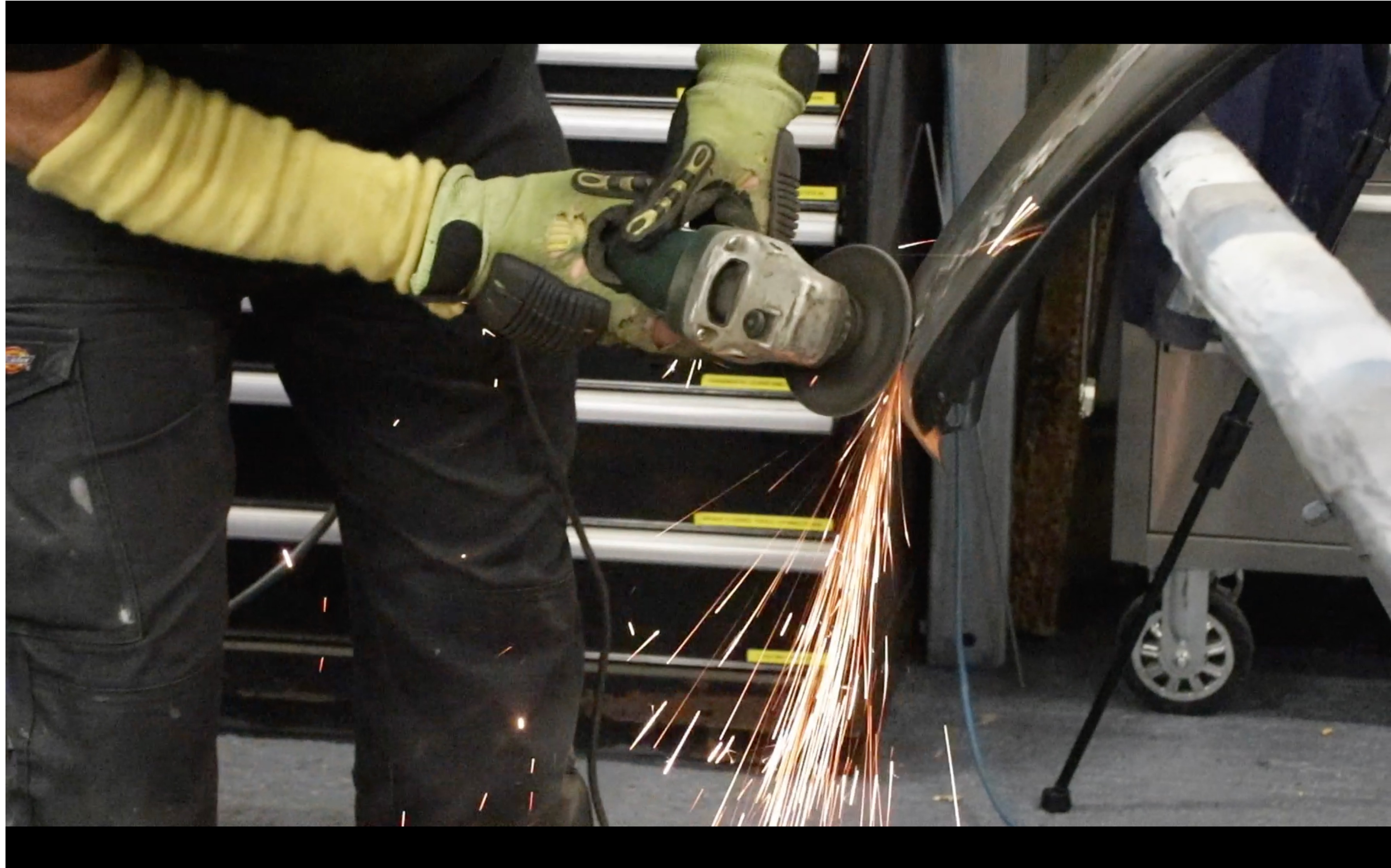


Clean up the cut edges and strip of paint ready for weilding.



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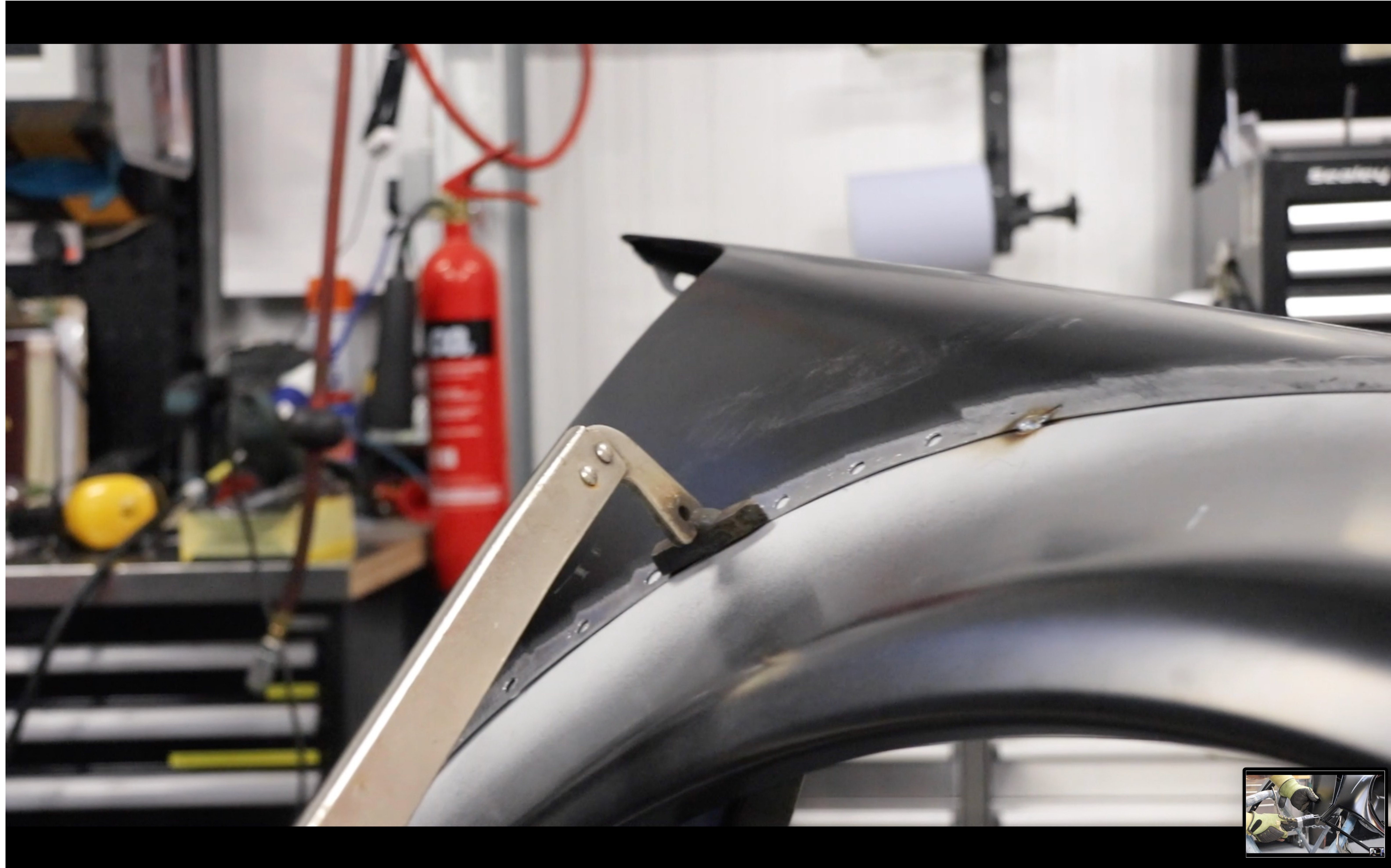


Treat internal surfaces with weld through zinc primer.



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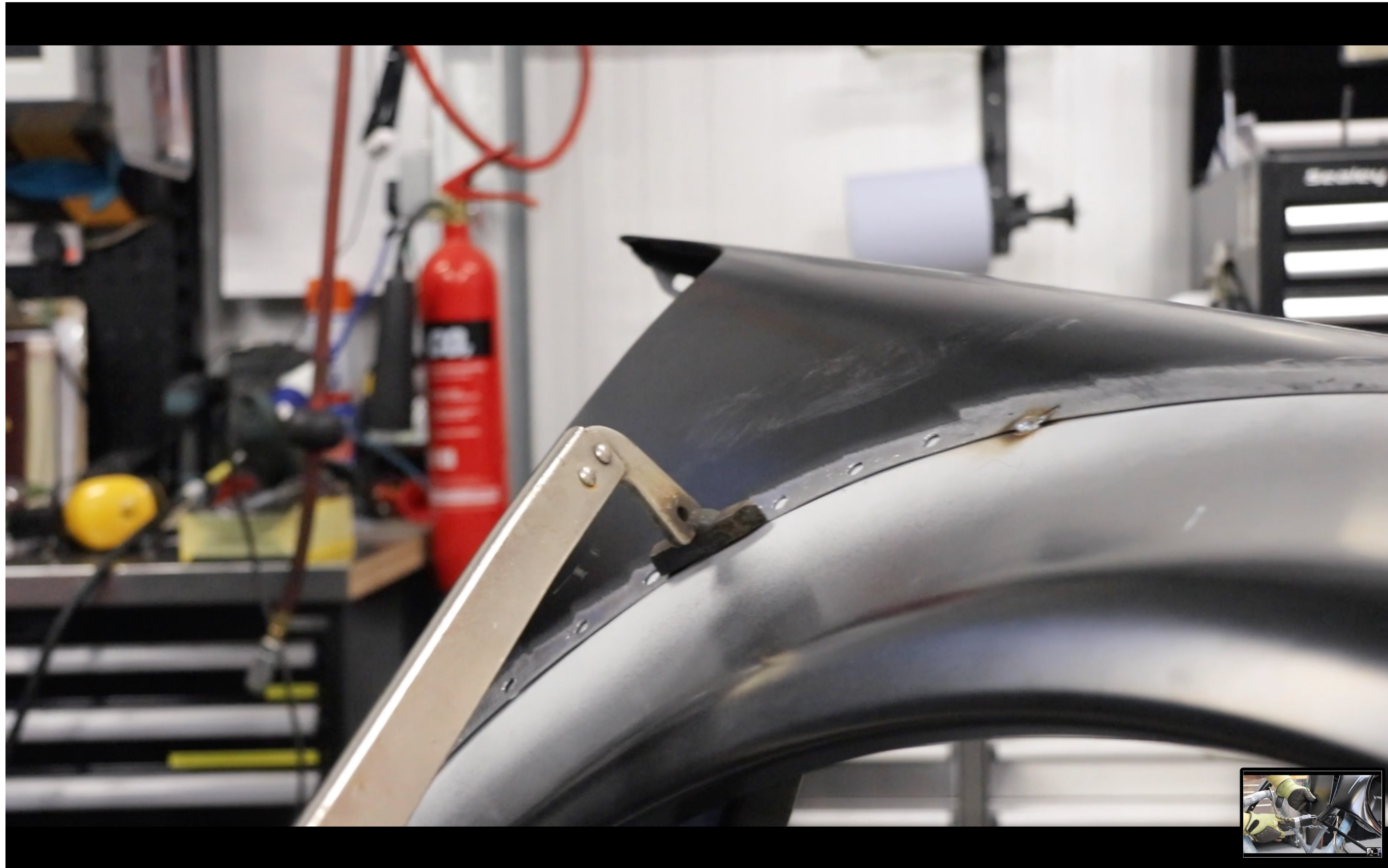


Refit wheel arch to the inside of the wing. Put the new arch between the outer skin of the wing and the rear wheel arch mounting panel.



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Clamp new arch in place, making sure recess follows the cut line.



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Can be weilded man ways, we recommend Stitch, plug, spot weld.



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Seam weld ends of arch to avoid cracking of filler in pre/paint stage.



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Clean up welds on inside of wing and seal joint.



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Here is what the finished product should look like once you have followed our steps. Please feel free to get in touch if you have any questions regarding the product or the installation.

