

## Installation help for Porsche 996/997 ClubSport rollover bar

### Preparation (prior to the installation)

- Position vehicle so both doors can be opened, and open windows completely
- Turn ignition key off and take key out
- Remove front driver- and passenger seat (separate plug under the seat)
- Remove cover and storage bin on the sill (Hexagon socket or Torx socket wrench)
- Loosen rear side panel . This panel is Is completely plugged, except on 1 screw in the slot the seat belt guide. Remove the side panel with some force. (Caution, do not rip off the speaker cables, but pull out the plug) 2 mounting brackets (nose) access from above in the floor carpet the rear side panel is removed, you can fold up down the carpet in the B pillar. There, a plastic channel is visible, which protects the wiring harness.
- With a standard Dremel or similar milling tool, mill away only so much of the plastic channel so that you can install the bracket tension-free (important: plastic duct and cable somewhat separate, if you should slip off when cutting!)
- **PLEASE NOTE:** on the carpet nothing need be changed. The carpet corrects itself in position.

### Installation of the ClubSport rollover bar

- **PLEASE NOTE:** The 3 main bars must be put together inside the car with the 2 large Struts driver's side (**1 punch mark**) and brace passenger side (**2 punch marks**)



**One punch mark**



**Two punch marks**

- Fix 1 screw with sleeve in the sill area B-pillar fix left and right the main bracket 1 screw with washer the Struts in the wheelhouse area right and left
- **PLEASE NOTE:** screws have fine threads and all screw only tighten by hand, so without tools with **maximum 2-3 revolutions** just to keep in place (so no tightening)

- Now install the diagonal cross. All parts of the cross bars are marked with **1 punch mark for the driver's side** and **2 punch marks for the passenger side**.



One punch mark



Two punch marks

- Secure all screws by hand (no tools) with 2-3 turns with the nuts.
- **PLEASE NOTE: ONLY** when all parts of the bracket are mounted tighten the nuts and bolts with a suitable tool
- Reassemble sill cover/storage and seats, connect the cable again in reverse order